

## Directions for Applying Iron-on Transfer

1. Prewash T-shirts according to shirt directions.
2. Preheat iron to a hot-cotton setting. Iron needs to be very hot to properly apply transfer. Do not use steam.
3. Place transfer face up on clean, dry, smooth T-shirt (we suggest centering the BASIC Training transfer on the upper chest and the Operation Space logo on the sleeve).
4. With moderate amount of pressure, apply heated iron to edges of transfer, working iron all the way around the transfer.
5. Evenly iron the middle of the transfer.
6. Slowly move the iron back and forth across the transfer from edge to edge for 30 seconds to ensure entire transfer is heated properly and all the ink is transferred.
7. After transfer has been applied, allow transfer to cool for several minutes until cool to the touch.
8. Starting with a corner, slowly remove backing from transfer by lifting backing. Slide fingers between backing and transfer to help remove backing.